

# Industria Conectada 4.0

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**CEIUPM**

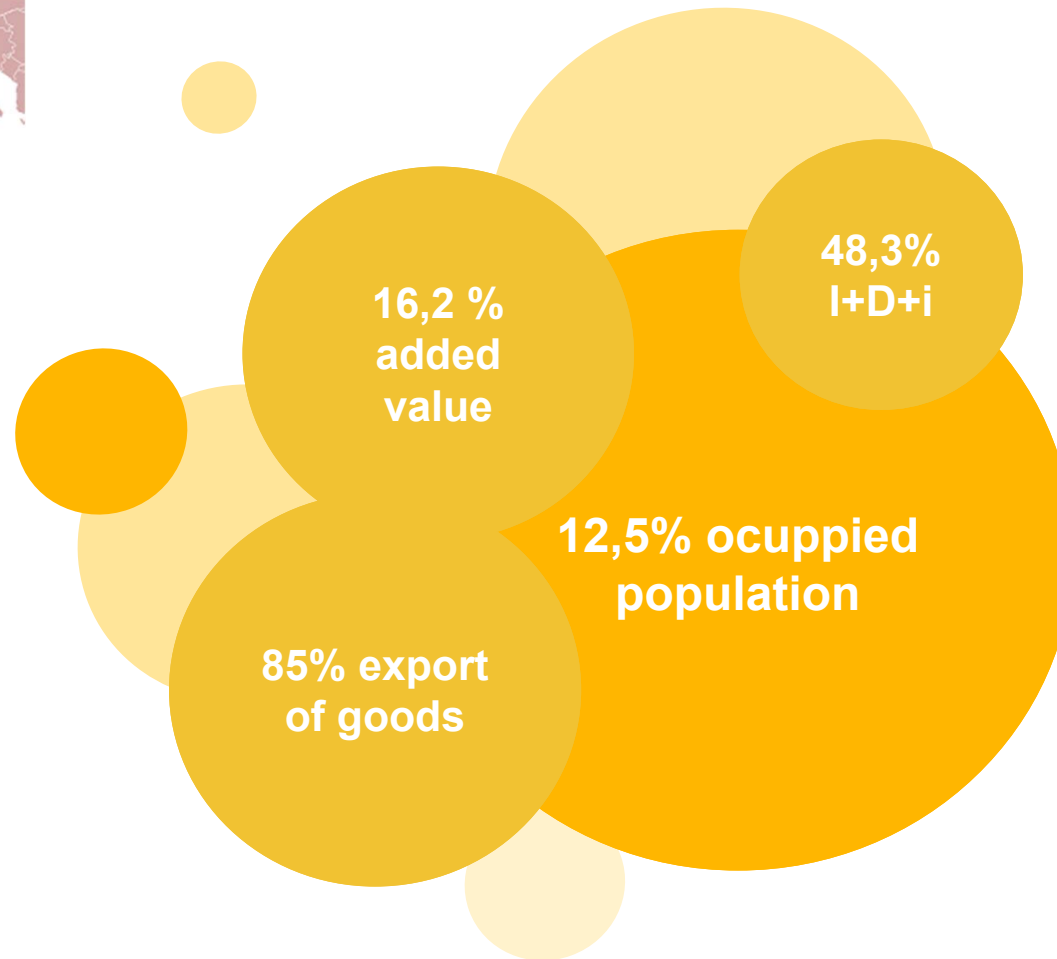
Centro de  
Electrónica  
Industrial



**POLITÉCNICA**



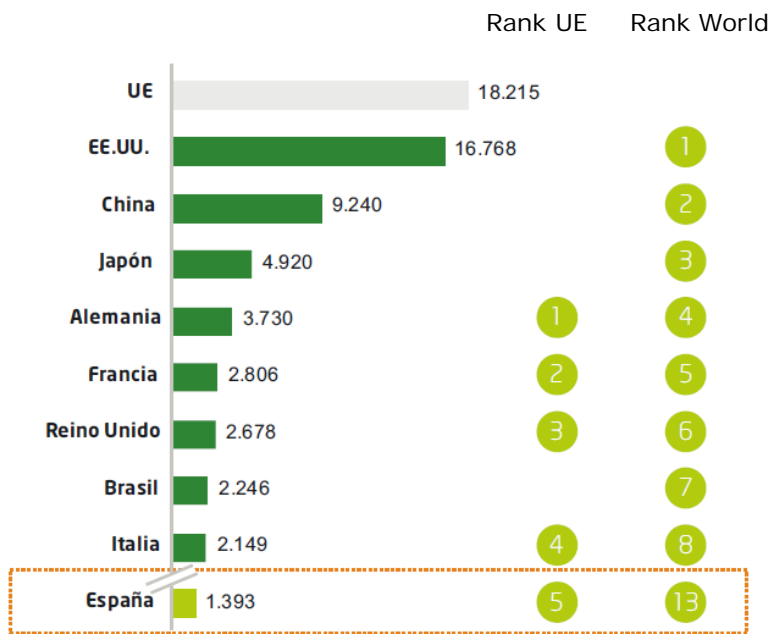
# Industry in Spain



# Industry in Spain

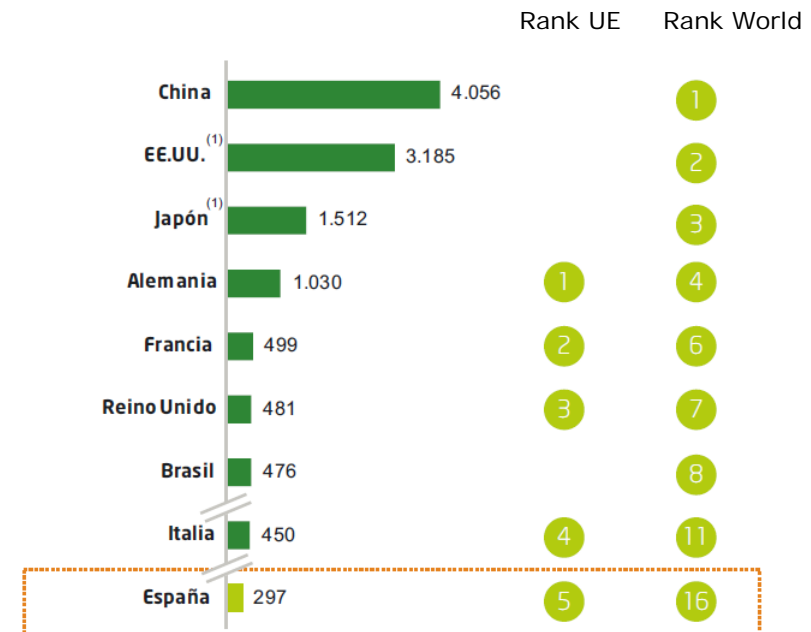


**GDP, 2013, Billions**



Source: World Bank

**Value Added, 2013, Billions**

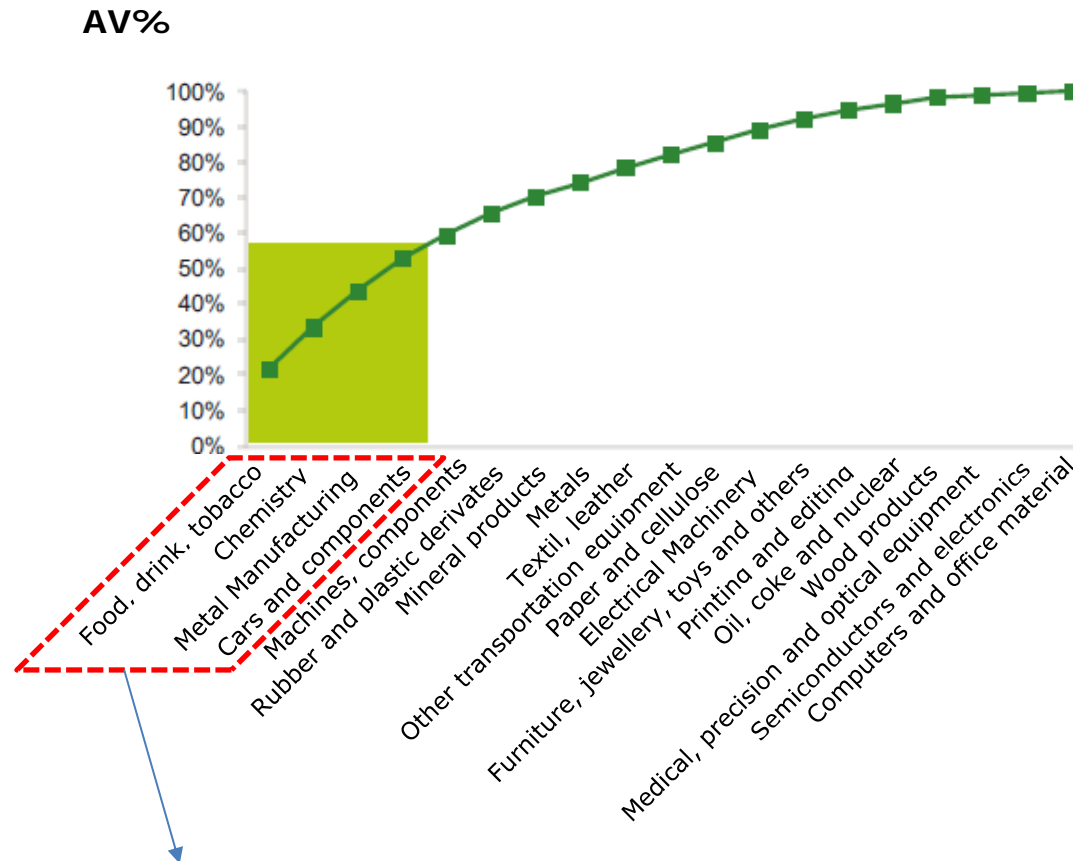


Source: World Bank

Industry includes: mining, manufacturing, construction, electricity, water, gas

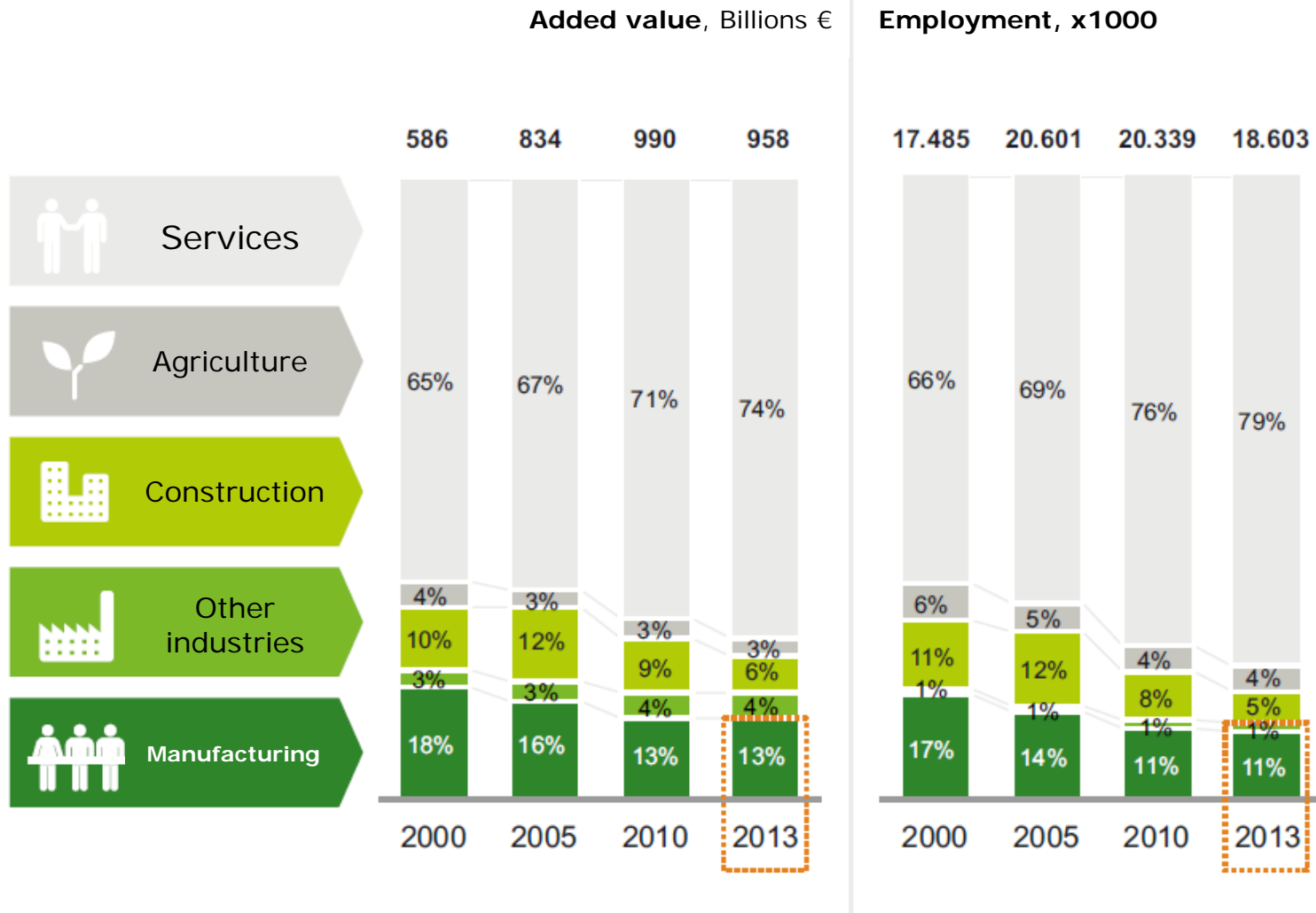
# Industry in Spain

Accumulated contribution by sectors to added value, 2013, Billions



Four sectors represent 50% of total added value in Spain

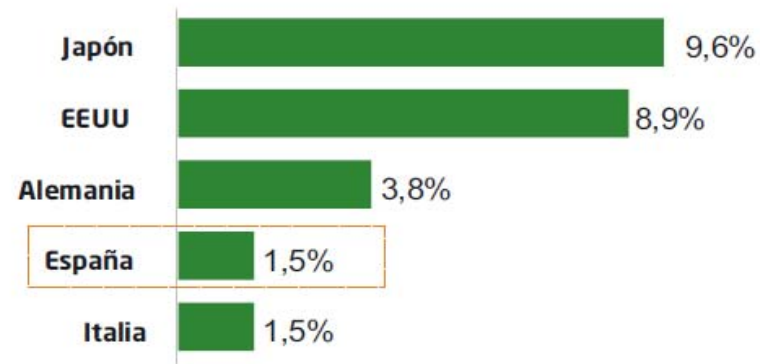
# Industry in Spain





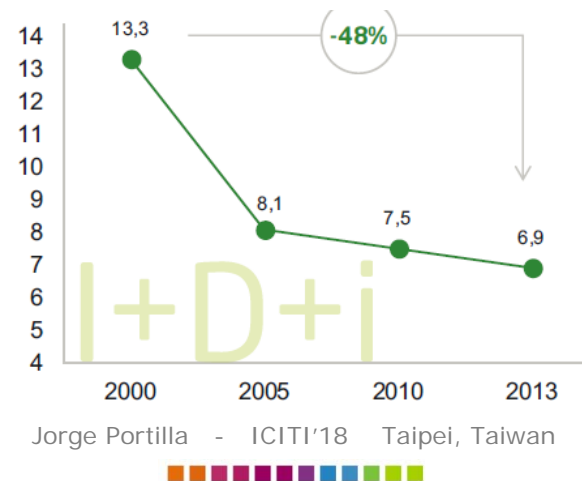
# Industry in Spain

## Comparison of Industrial Investment in R+D / GDP in Industry, 2013



Fuente: *The 2014 International Energy Efficiency Scorecard ACEEE*

## Evolution of Industrial Spending in Innovation in Spain, Billion €



# Top 20 companies in Spain by annual turnover (€)

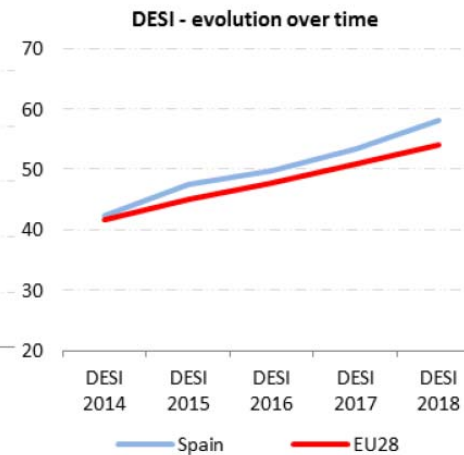
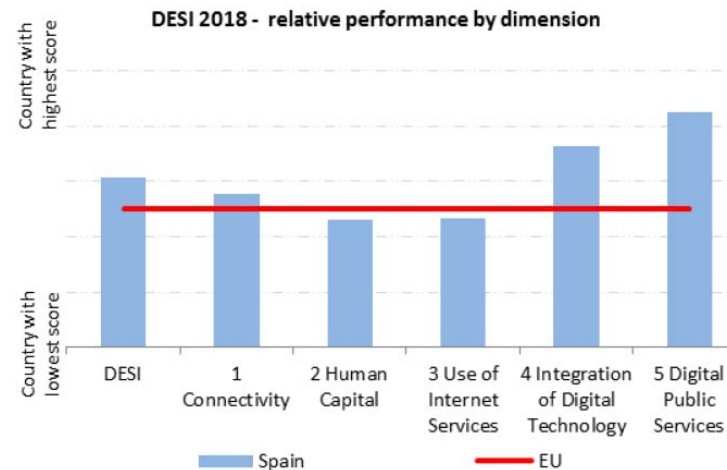
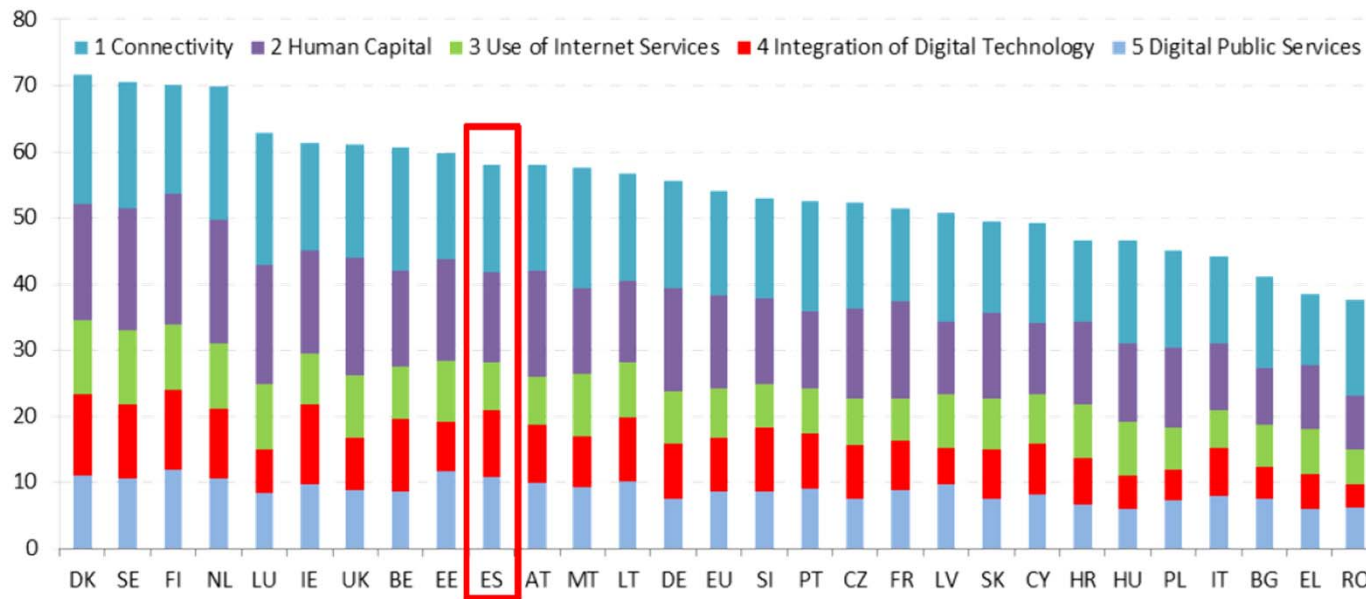
	1	<a href="#">MERCADONA SA</a>	19.802.382.000	Valencia
	2	<a href="#">REPSOL PETROLEO SA</a>	15.700.593.000	Madrid
	3	<a href="#">COMPAÑIA ESPAÑOLA DE PETROLEOS SAU</a>	13.466.062.000	Madrid
	4	<a href="#">REPSOL COMERCIAL DE PRODUCTOS PETROLIFEROS SA</a>	12.282.073.000	Madrid
	5	<a href="#">ENDESA ENERGIA SAU</a>	11.729.683.000	Madrid
	6	<a href="#">CEPSA TRADING SAU</a>	10.959.335.000	Madrid
	7	<a href="#">EL CORTE INGLES SA</a>	10.605.372.000	Madrid
	8	<a href="#">INDUSTRIA DE DISEÑO TEXTIL SA</a>	9.293.959.000	Coruña
	9	<a href="#">FORD ESPAÑA SL</a>	8.927.336.000	Madrid
	10	<a href="#">SOCIEDAD ESTATAL LOTERIAS Y APUESTAS DEL ESTADO SME SA</a>	8.809.589.000	Madrid
	11	<a href="#">SEAT SA</a>	8.597.300.000	Barcelona
	12	<a href="#">RENAULT ESPAÑA SA</a>	8.558.402.000	Valladolid
	13	<a href="#">TELEFONICA DE ESPAÑA SAU</a>	8.387.637.000	Madrid
	14	<a href="#">CENTROS COMERCIALES CARREFOUR SA</a>	7.431.262.000	Madrid
	15	<a href="#">IBERDROLA CLIENTES SOCIEDAD ANONIMA.</a>	7.408.323.000	Bizkaia
	16	<a href="#">IBERDROLA GENERACION ESPAÑA SOCIEDAD ANONIMA.</a>	6.605.662.000	Bizkaia
	17	<a href="#">REPSOL TRADING SA.</a>	5.777.809.000	Madrid
	18	<a href="#">GAS NATURAL COMERCIALIZADORA SA</a>	5.742.142.000	Madrid
	19	<a href="#">PEUGEOT CITROEN AUTOMOVILES ESPAÑA, SA</a>	5.153.138.391	Pontevedra
	20	<a href="#">NATURGY ENERGY GROUP SA.</a>	5.062.000.000	Madrid

Source: eleconomista.es

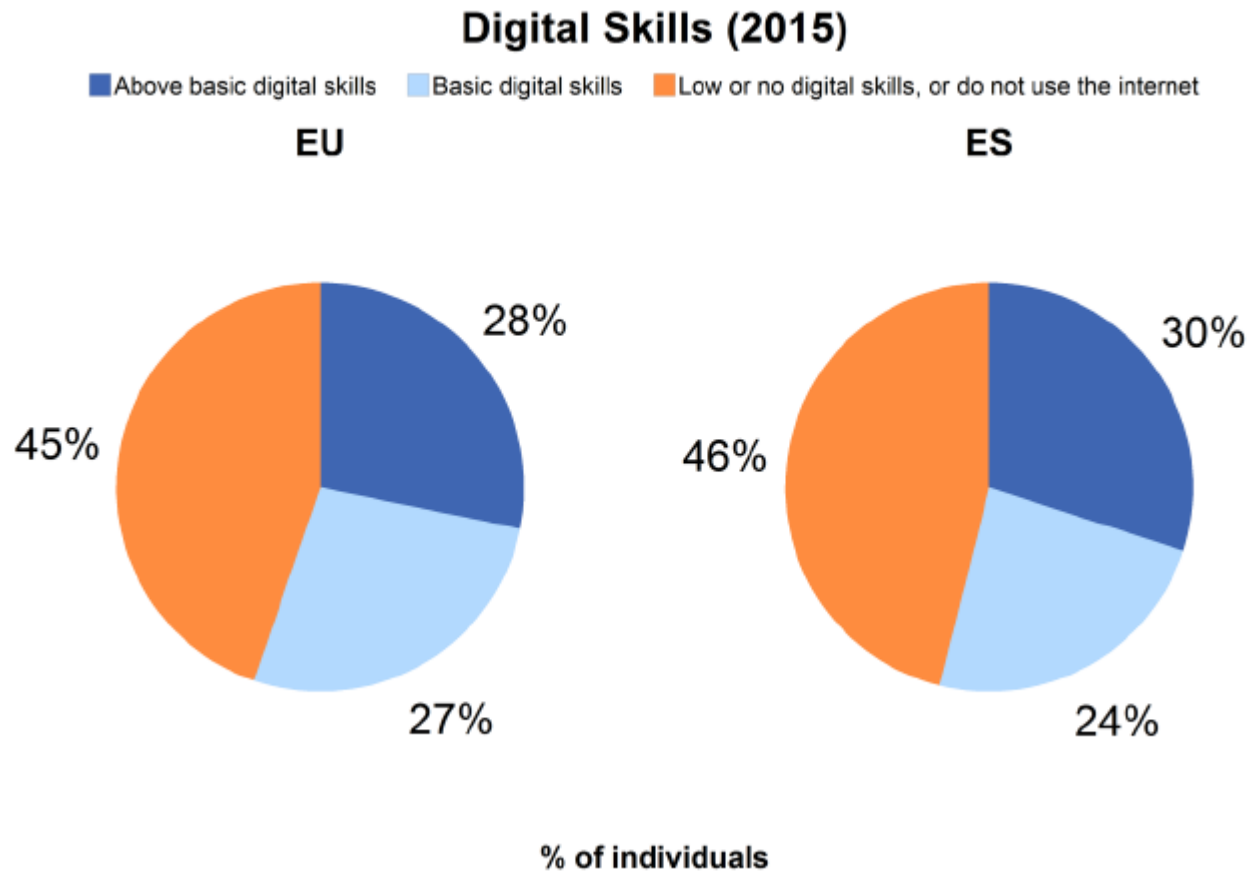


# Spain Digital Economy and Society Index

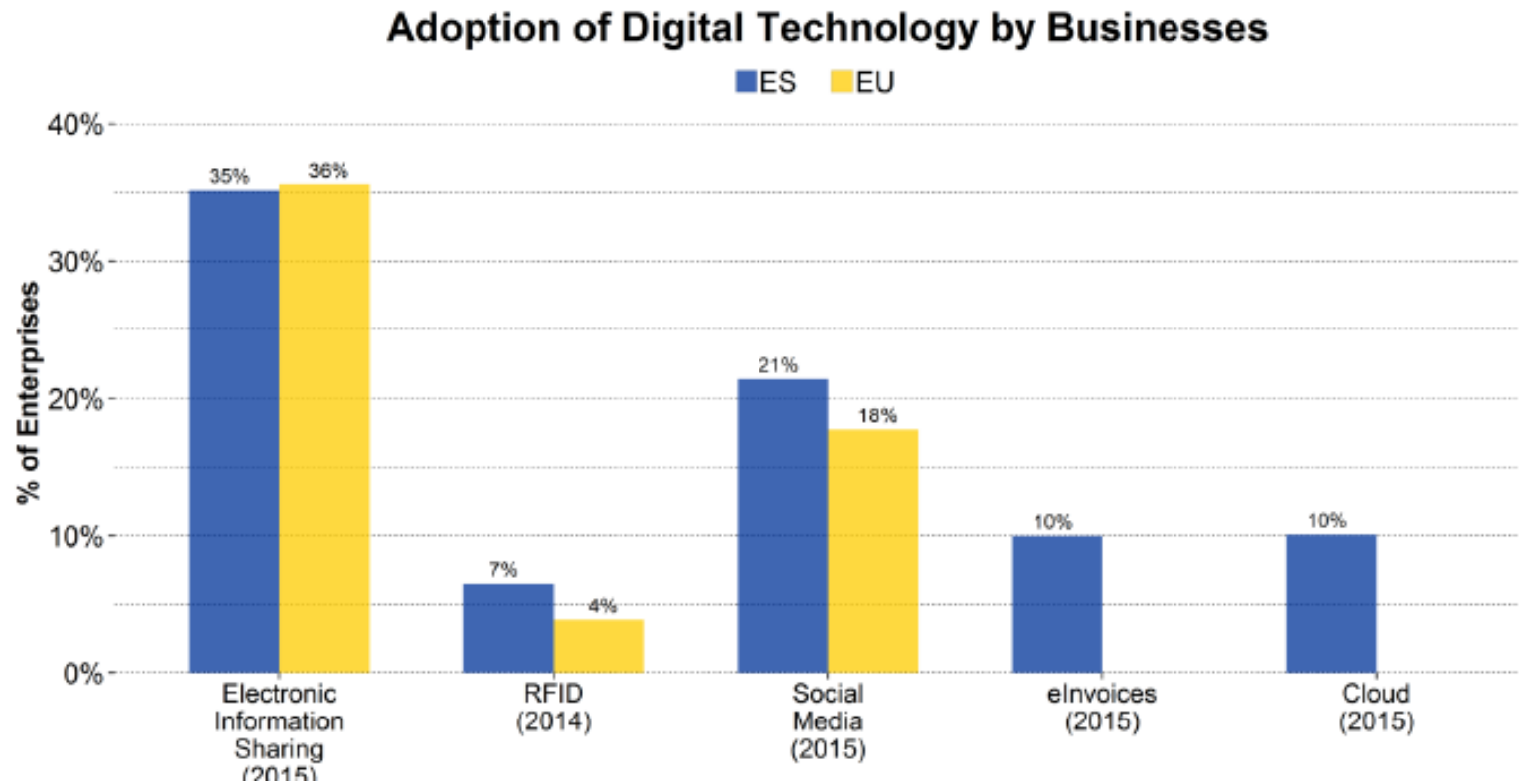
Digital Economy and Society Index (DESI) 2018 ranking



# Spain Digital Skills



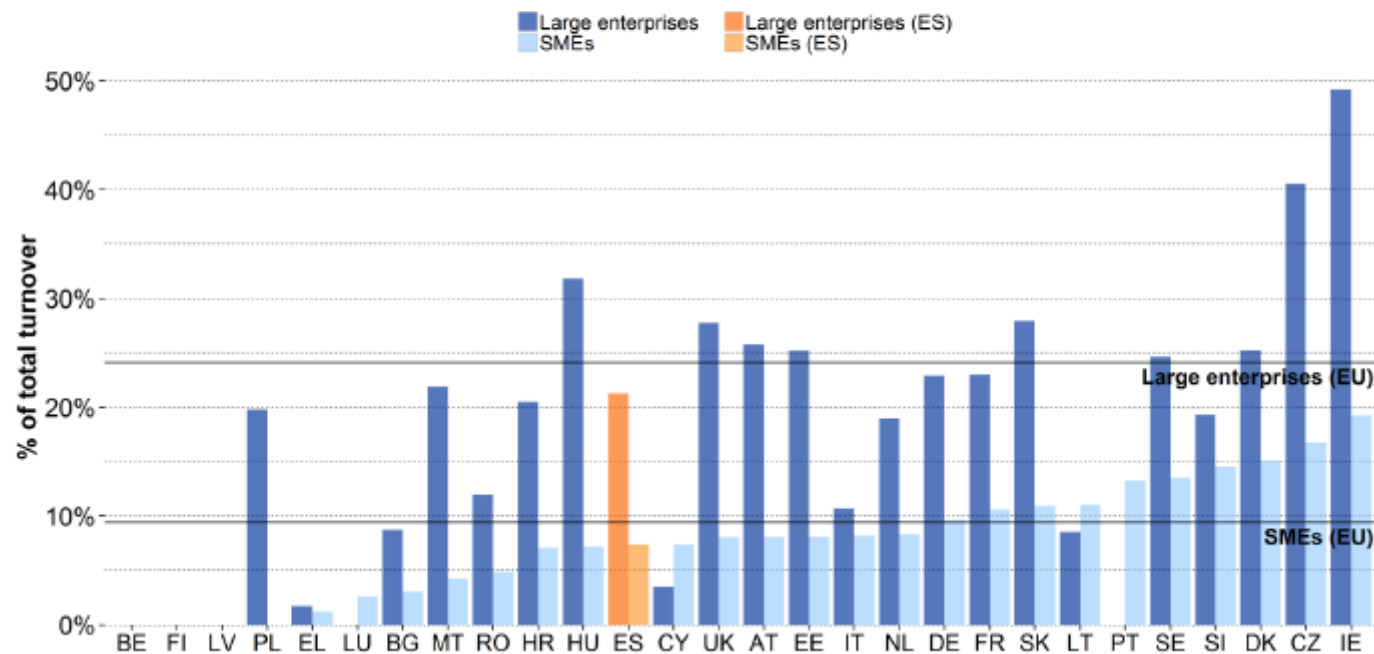
# Digital technologies in spanish companies



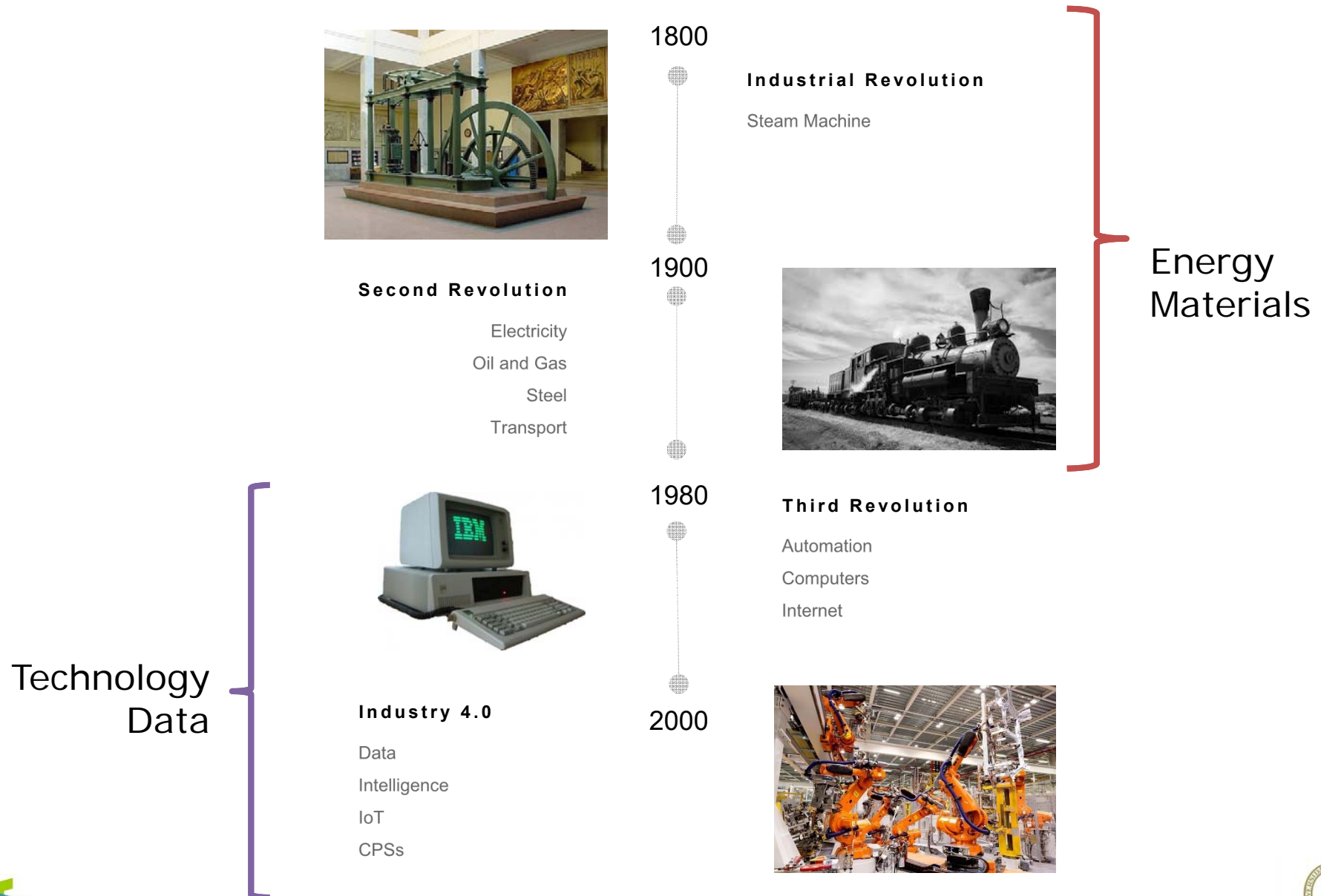
# eCommerce

SMEs in Spain obtain on average 7.3% of their turnover from eCommerce (9.4% in the EU).  
Large enterprises derive on average 21% of their turnover from eCommerce (24% in the EU).

Turnover from eCommerce (2015)



# Industry 4.0



# Industria Conectada 4.0

## Spanish Initiative: Industria Conectada 4.0



### Targets (Ministry):

#### Value Added

Incrementing the value added and qualified employment of the industry sector

#### Model

Foster a proprietary model for the industry of the future and developing the local offer for digital solutions

#### Enablers

Promoting competitive enablers to push Spanish industry and empower the exportation

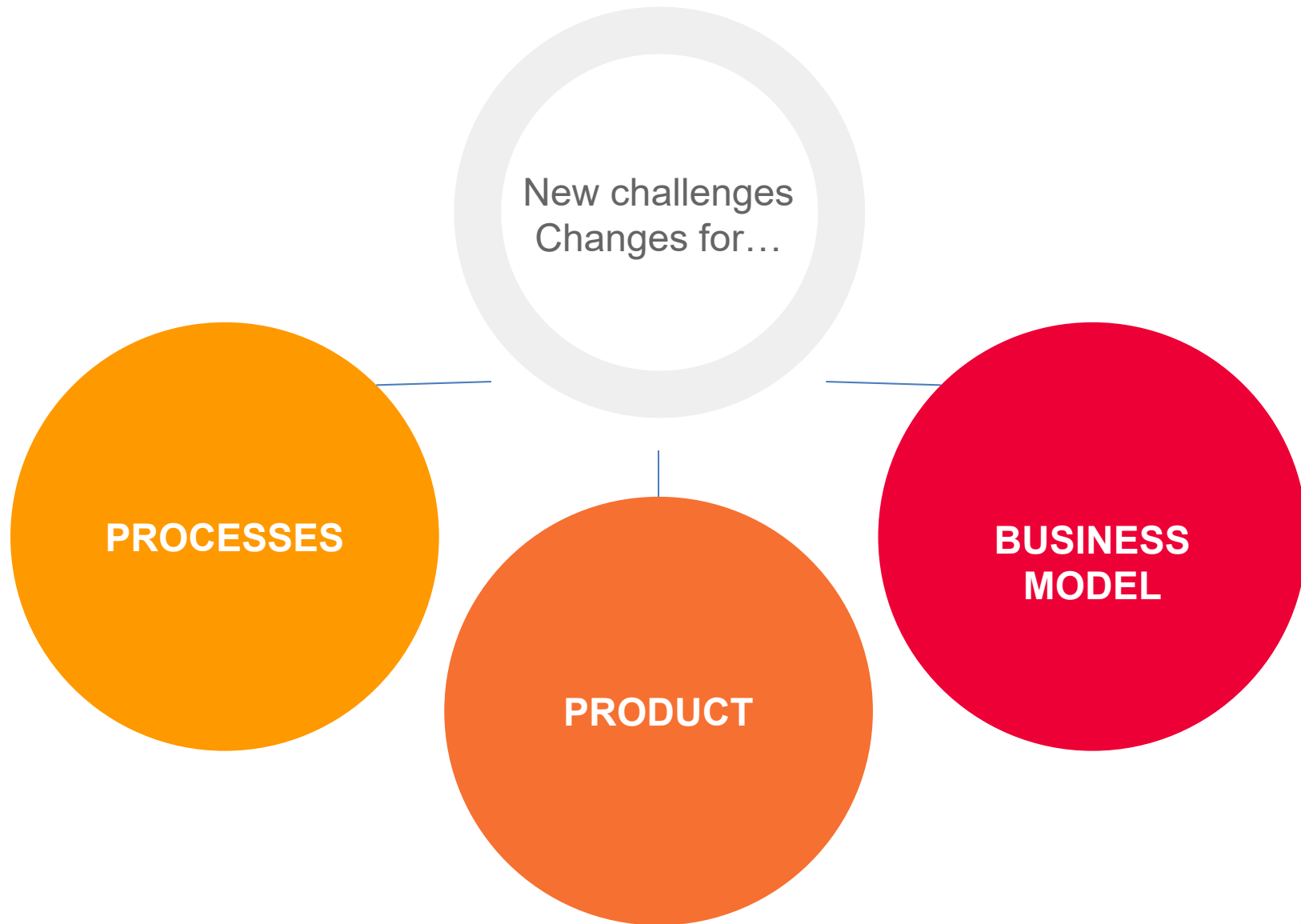


Efficiency



# Digital Transformation

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# Industria Conectada 4.0

## Strategic lines

### Awareness and training

1. Communication, awareness
2. Academic and employment training

### Colaborative environment and platforms

3. Colaborative environment and colabortaive platforms

### Pushing to digital enablers

4. Foster the development of digital skills
5. Support for technological companies

### Support to to industry for digital transformation

6. Support to the industry for the adoption of the Industry 4.0
7. Funding I4.0
8. Rules, standards

# Communication: II Congress “Industria Conectada 4.0”



ORGANIZA



COLABORADOR ESTRATÉGICO



MARCAS IMPULSORAS



COLABORACIÓN INSTITUCIONAL



Jorge Portilla - ICITI'18 Taipei, Taiwan



<https://cic40.es/>



# Training

**Industria Conectada 4.0 – Contenidos formativos**

20 vídeos • 29.692 visualizaciones • Actualizado por última vez el 28 abr. 2016

**SUSCRIBIRSE 1,5 MIL**

- Industria Conectada 4.0. La industria del futuro ha llegado**  
Ministerio de Industria, Energía y Turismo  
3:58
- Retos y oportunidades de la cuarta revolución industrial**  
Ministerio de Industria, Energía y Turismo  
5:37
- Procesos, productos y modelos de negocio. Triple impacto de la Industria 4.0**  
Ministerio de Industria, Energía y Turismo  
7:17
- La fábrica inteligente**  
Ministerio de Industria, Energía y Turismo  
8:43
- La importancia de los habilitadores digitales en la cadena de valor de la Industria**  
Ministerio de Industria, Energía y Turismo  
6:45

<https://www.youtube.com/playlist?list=PLapjNZJlttkvS2G7j8eIgmud3gXhsdM9z>

# Academy Master Executive in Industry 4.0



## INTRODUCTION AND USE OF EMERGING TECHNOLOGIES FOR THE INDUSTRY 4.0.

- Introduction to telecommunications
- Introduction to communications networks
- Current panorama of emerging technologies
- Internet of Things (IoT) and RFID
- Industrial sensorization
- Design of IoT devices
- Integration and management of sensors and devices in IoT platforms
- Cyberphysical systems
- Additive manufacturing and trends in materials
- Cloud computing
- Generating and developing Big Data
- Design of algorithms in the industrial environment
- Artificial intelligence and machine learning
- Industrial robotics, trends in collaborative robots
- AGVs LGVs and intelligent storage systems
- Virtual reality in the design of services
- Augmented reality and its application
- Cybersecurity in industrial environments
- New horizons for blockchain in the industry
- New tools for technology development

## THE DIGITAL AND CONNECTED FACTORY

- Introduction to operations in the industrial field
- Introduction to lean manufacturing
- From automation to the digitalization of production processes
- It all started with the PLC's
- 100% connected systems
- Review of processes prior to the definition of the strategy
- Analysis and diagnosis of digital transformation
- Roadmap towards Industry 4.0
- Challenges of the digital and connected factory
- Trends in corrective, preventive, predictive maintenance and other denominations
- Make more, better and cheaper with emerging technologies

## NEW MODELS OF BUSINESS AND PEOPLE MANAGEMENT

- Social networks and the digital transformation of the company
- Development of new business models
- Product design 4.0: device + service
- Operating systems as business enablers
- Process innovation vs. product innovation
- Talent Strategies 4.0
- Digital transformation of organizations
- Creativity workshops
- Build the "story 4.0"
- Impact communication workshop
- R + D + i Strategies in Industry 4.0
- Financing of projects and companies
- Good practices in the implementation of emerging technologies



# Industria Conectada 4.0



Self-diagnosis online tool for companies

<https://hada.industriaconectada40.gob.es/hada/register>

- Available for any industrial company
- Objective: Allows to evaluate the degree of maturity of a company to face challenges of the Industry4.0.
- Results : Presents the particular result and a comparison with other similar entities
- Pioneer : inside the European Union, is the only public tool for self-diagnosis that companies can use for free.
- It will allow the creation of the “barometer” of the Industry 4.0 in Spain, to point the level of maturity o the industry



# Industria Conectada 4.0



## INDUSTRIA CONECTADA 4.0

### PROCESOS AUTOMATIZACIÓN

¿Cuál es el grado de automatización actual de los procesos productivos de su organización? ¿Existe algún tipo de procesamiento manual de información que podría automatizarse?



¿Cuál es la capacidad actual de su organización para manejar tiempos de producción más cortos?



¿Cuál es la capacidad actual de su organización para manejar tamaños de series de producción más cortas?



¿Cuál es la capacidad actual de su organización para llevar a cabo una personalización masiva de sus productos y servicios?



PREVIOUS PAGE PAUSE NEXT PAGE

44 %

> Estrategia de mercado y negocio

> **Procesos**

    Digitalización

    Integración

    > **Automatización**

> Organización y personas

> Infraestructuras

> Productos y servicios

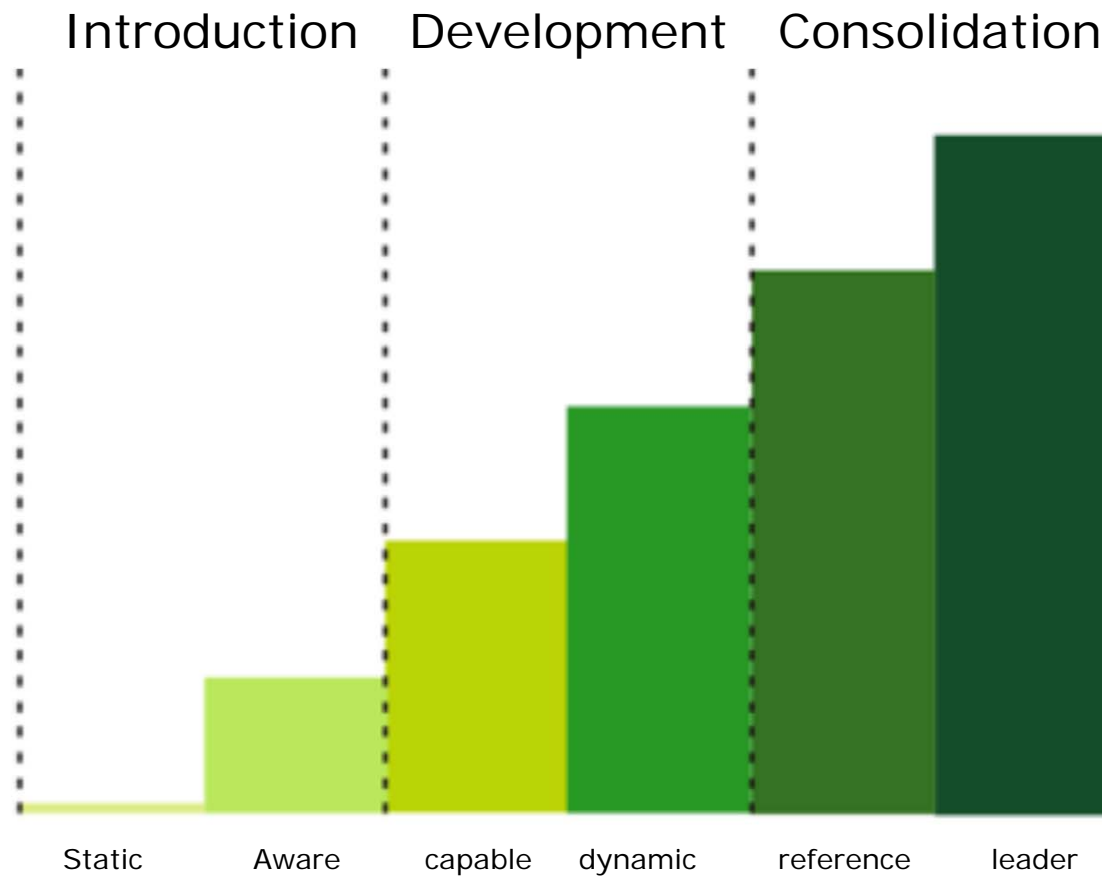
### COMENTARIO

Comentario

68 PREGUNTAS A RESPONDER

# Industria Conectada 4.0

## Level of digital maturity



## “Activa Industria 4.0” program

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- Specialized and personalized advice program carried out by accredited consultants with experience in the implementation of Industry 4.0 projects
- It will allow companies to have a situation diagnosis and a transformation plan that identifies digital enablers and establishes the roadmap for their implementation
- All the Spanish Autonomies are participating
- 193 companies and 15 consultant companies
- For SMEs



# Industria conectada 4.0

[https://www.youtube.com/results?search\\_query=activa+4.0](https://www.youtube.com/results?search_query=activa+4.0)

**YouTube**

activa 4.0

FILTRAR

- Inicio
- Tendencias
- Suscripciones


BIBLIOTECA

- Historial
- Ver más tarde
- Videos favoritos
- Videos favoritos


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MÁS DE YOUTUBE


(••) Directo




**Programa ACTIVA INDUSTRIA 4.0 - TVITEC**  
DGIPIYME • 1,7 mil visualizaciones • Hace 1 año  
Vídeo promocional del programa de asesoramiento ACTIVA INDUSTRIA 4.0. Contiene material de la participación de la empresa ...




**Programa ACTIVA INDUSTRIA 4.0 - ASTI**  
DGIPIYME • 832 visualizaciones • Hace 1 año  
Vídeo promocional del programa de asesoramiento ACTIVA INDUSTRIA 4.0. Contiene material de la participación de la empresa ...



**Programa ACTIVA INDUSTRIA 4.0 - VICINAY**  
DGIPIYME • 649 visualizaciones • Hace 1 año  
Vídeo promocional del programa de asesoramiento ACTIVA INDUSTRIA 4.0. Contiene material de la participación de la empresa ...



**Programa ACTIVA INDUSTRIA 4.0 - KHLloreda**  
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Vídeo promocional del programa de asesoramiento ACTIVA INDUSTRIA 4.0. Contiene material de la participación de la empresa ...



**Programa Activa Industria 4.0**  
DGIPIYME  
Programa ACTIVA INDUSTRIA 4.0 - TVITEC • 3:02  
Programa ACTIVA INDUSTRIA 4.0 - KHLloreda • 3:39  
**VER LISTA DE REPRODUCCIÓN COMPLETA (4 VÍDEOS)**

<https://www.youtube.com/watch?v=T8kB4iP62B8>

## Colaborative platforms

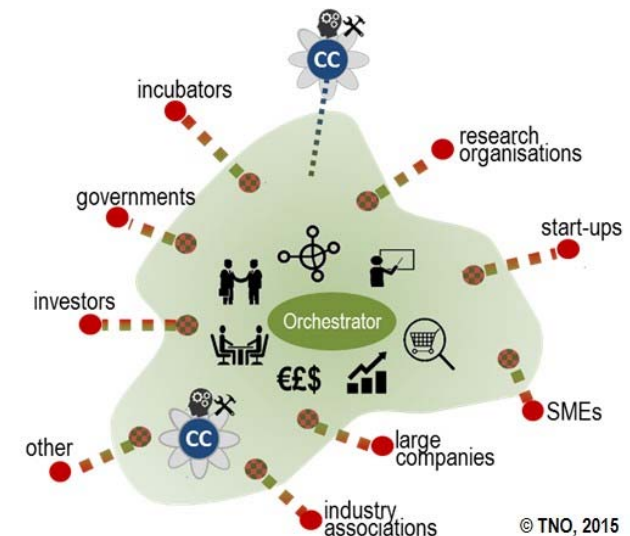
## Grouping of Innovative Companies



SECTOR	GIC
Consumer goods	25
Agrofood	11
Home and furniture	7
Fashion	3
Textil/shoes	2
Kids, toys, sports	2
Transport and logistics	20
Automotion	8
Aeronautics	4
Naval	3
	5
ICT	14
Machinery and Industrial technology	9
Environment, energy	12
Turism	8
Media	4
Materials	4

# Digital Innovation Hubs

- Initiative from European commission, 2016
- **Digital innovation hubs** are ecosystems that consist of SMEs, large industries, start-ups, researchers, accelerators, and investors. They aim to create the best conditions for long-term business success for all involved.
- DIHs help companies to become more competitive with regard to their business/production processes, products or services using **digital technologies**
- The rationale behind this initiative is to help European Industry, small or large, high-tech or not, to grasp the digital opportunities. The Commission focuses 500 M€ in 5 years from Horizon 2020 budget to support the development of DIHs



More than 50 DIHs in Spain

# Technologies for the Industry 4.0

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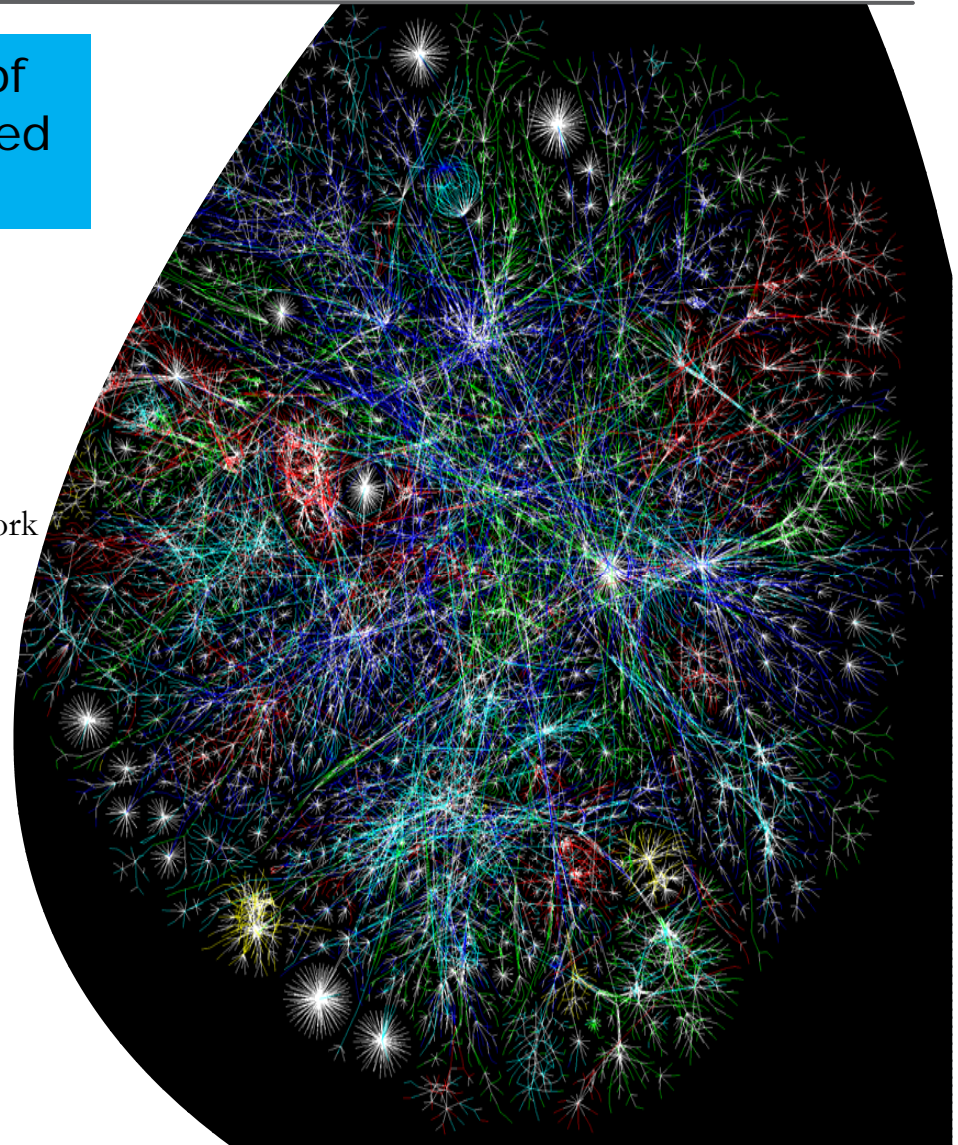
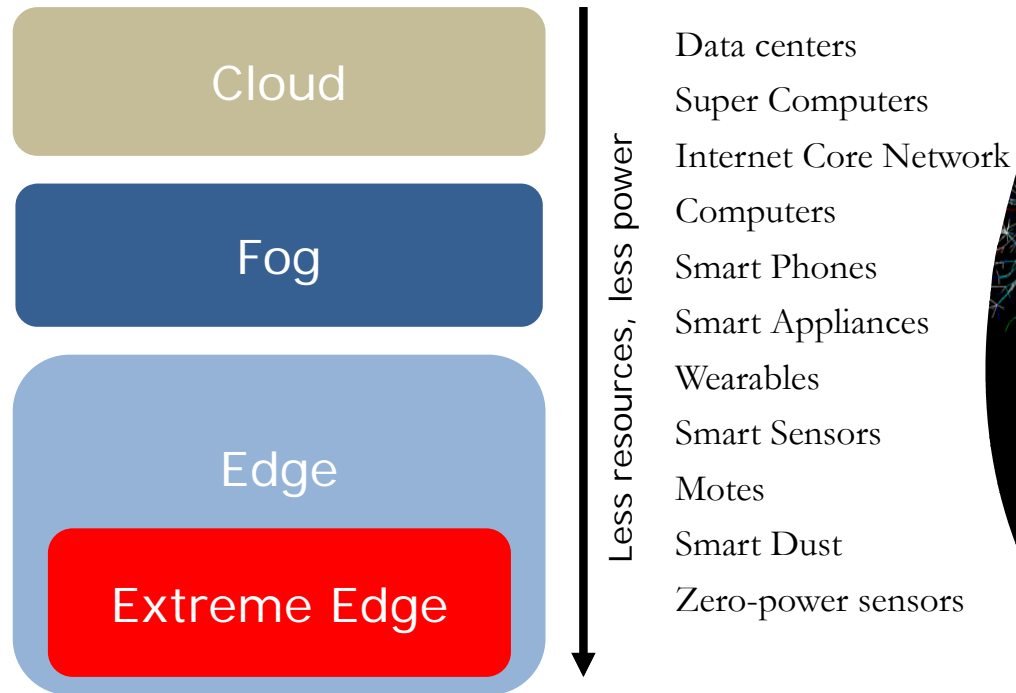
Artificial Intelligence and Machine Learning  
Additive Manufacturing  
Robotics  
Cybersecurity  
Cyber Physical Systems  
Virtual and Augmented Reality  
Cloud Computing (and Fog and Edge)  
Big Data  
Sensors  
Communications  
Embedded Systems  
Internet of Things

DATA

# Internet of Things

Identified as one of the enablers of the Industry 4.0 (in fact is composed of several ones)

## IoT





# Internet of Things

# 1999!

**“THE INTERNET OF THINGS IS  
ABOUT EMPOWERING COMPUTERS  
...SO THEY CAN SEE, HEAR  
AND SMELL THE WORLD FOR  
THEMSELVES”**

**KEVIN ASHTON**  
INVENTOR OF THE TERM  
"INTERNET OF THINGS"



We need to empower computers with their own means of gathering information, so they can see, hear and smell the world for themselves, in all its random glory. [RFID](#) and [sensor](#) technology enable computers to observe, identify and understand the world—without the limitations of human-entered data.

If we had computers that knew everything there was to know about things—using data they gathered without any help from us—we would be able to track and count everything, and greatly reduce waste, loss and cost. We would know when things needed replacing, repairing or recalling, and whether they were fresh or past their best.

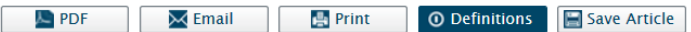


## That 'Internet of Things' Thing

**In the real world, things matter more than ideas.**

By Kevin Ashton

**Tags:** IT/Infrastructure, Operations



Like 160 Tweet 912 Google +1 84 Share 315

**Jun 22, 2009**—I could be wrong, but I'm fairly sure the phrase "Internet of Things" started life as the title of a presentation I made at [Procter & Gamble](#) (P&G) in 1999. Linking the new idea of [RFID](#) in P&G's supply chain to the then-red-hot topic of the Internet was more than just a good way to get executive attention. It summed up an important insight—one that 10 years later, after the Internet of Things has become the title of everything from an article in [Scientific American](#) to the name of a European Union conference, is still often misunderstood.

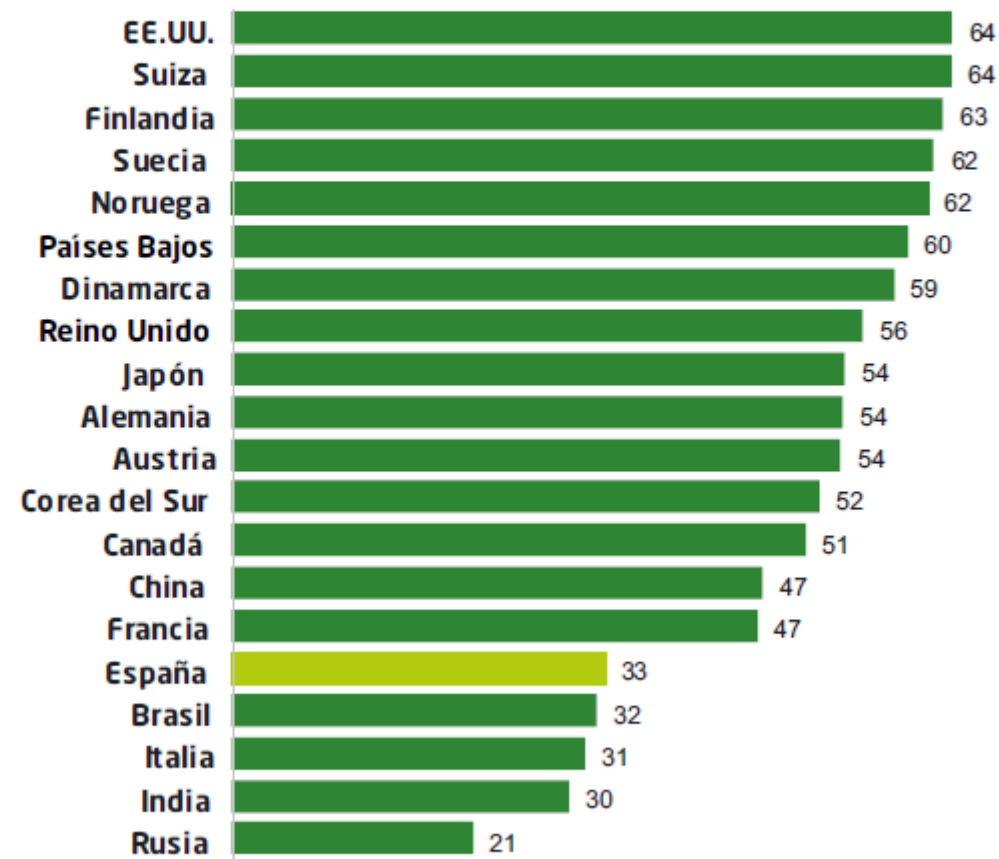
The fact that I was probably the first person to say "Internet of Things" doesn't give me any right to control how others use the phrase. But what I meant, and still mean, is this: Today computers—and, therefore, the Internet—are almost wholly dependent on human beings for information. Nearly all of the roughly 50 petabytes (a petabyte is 1,024 terabytes) of data available on the Internet were first captured and created by human beings—by typing, pressing a record button, taking a digital picture or scanning a [bar code](#). Conventional diagrams of the Internet include servers and routers and so on, but they leave out the most numerous and important routers of all: people. The problem is, people have limited time, attention and accuracy—all of which means they are not very good at capturing data about things in the real world.



And that's a big deal. We're physical, and so is our environment. Our economy, society and survival aren't based on ideas or information—they're based on things. You can't eat bits, burn them to stay warm or put them in your gas tank. Ideas and information are important, but things matter much more. Yet today's information technology is so dependent on data originated by people that our computers know more about ideas than things.

# Internet of Things

% of adoption of enablers related to the Internet of Things



Fuente: *Winning with the industrial internet of things*, Accenture

# Wireless Sensor Networks

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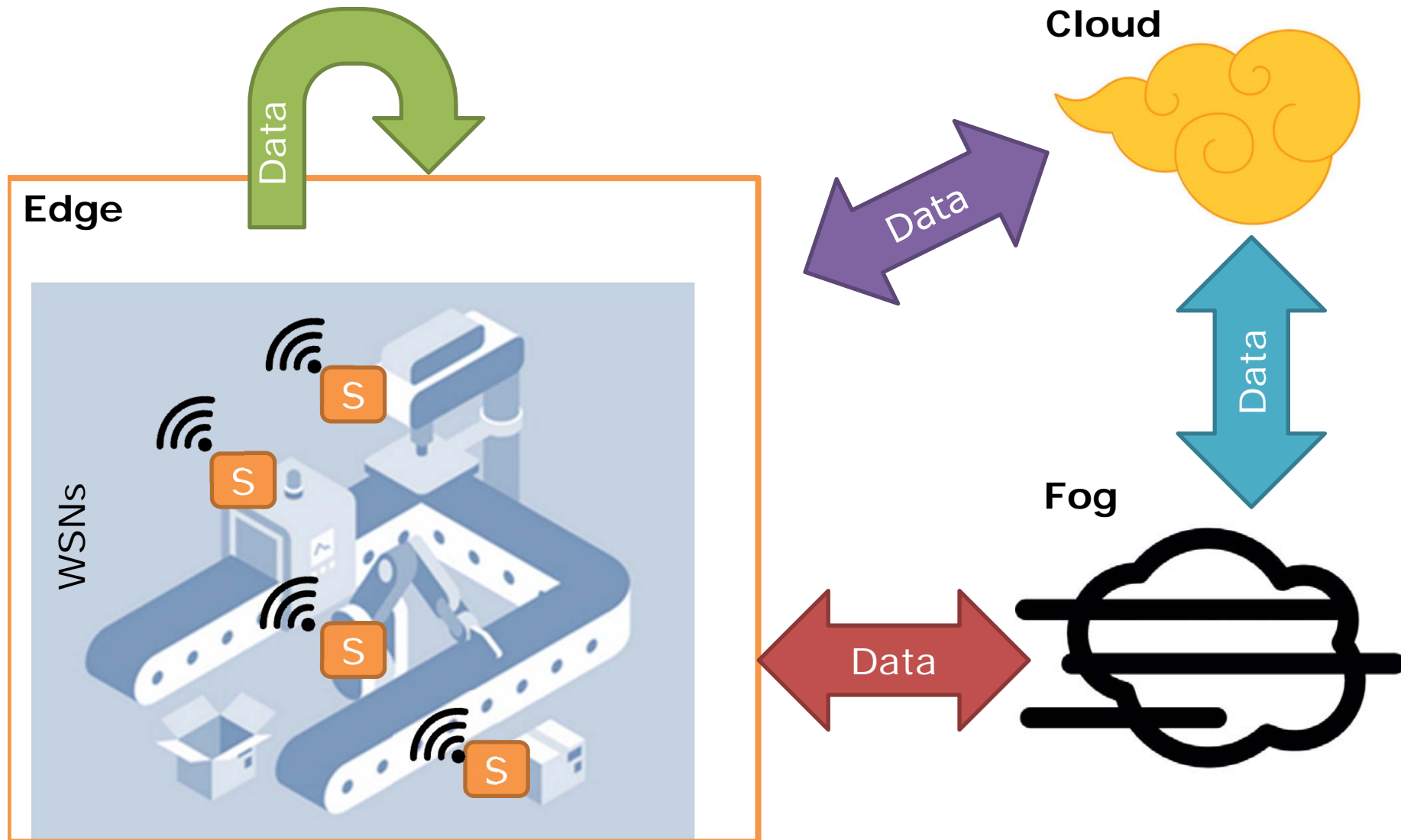
## Wireless Sensor Networks

A Wireless Sensor Network (WSN) is a set of tiny nodes that take measurements from the environment using sensors and communicate information based on these measurements to the rest of the network wirelessly, in order to process and make decisions in a variety of applications

This is the extreme edge of the IoT  
**The data gatherer**



# Internet of Things for the Smart Factory

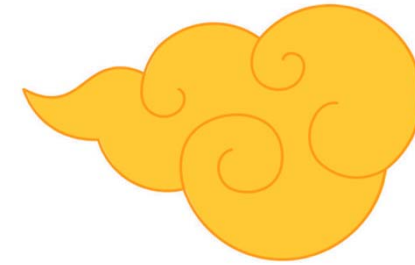


# Big data, Cloud computing

## Data Wave



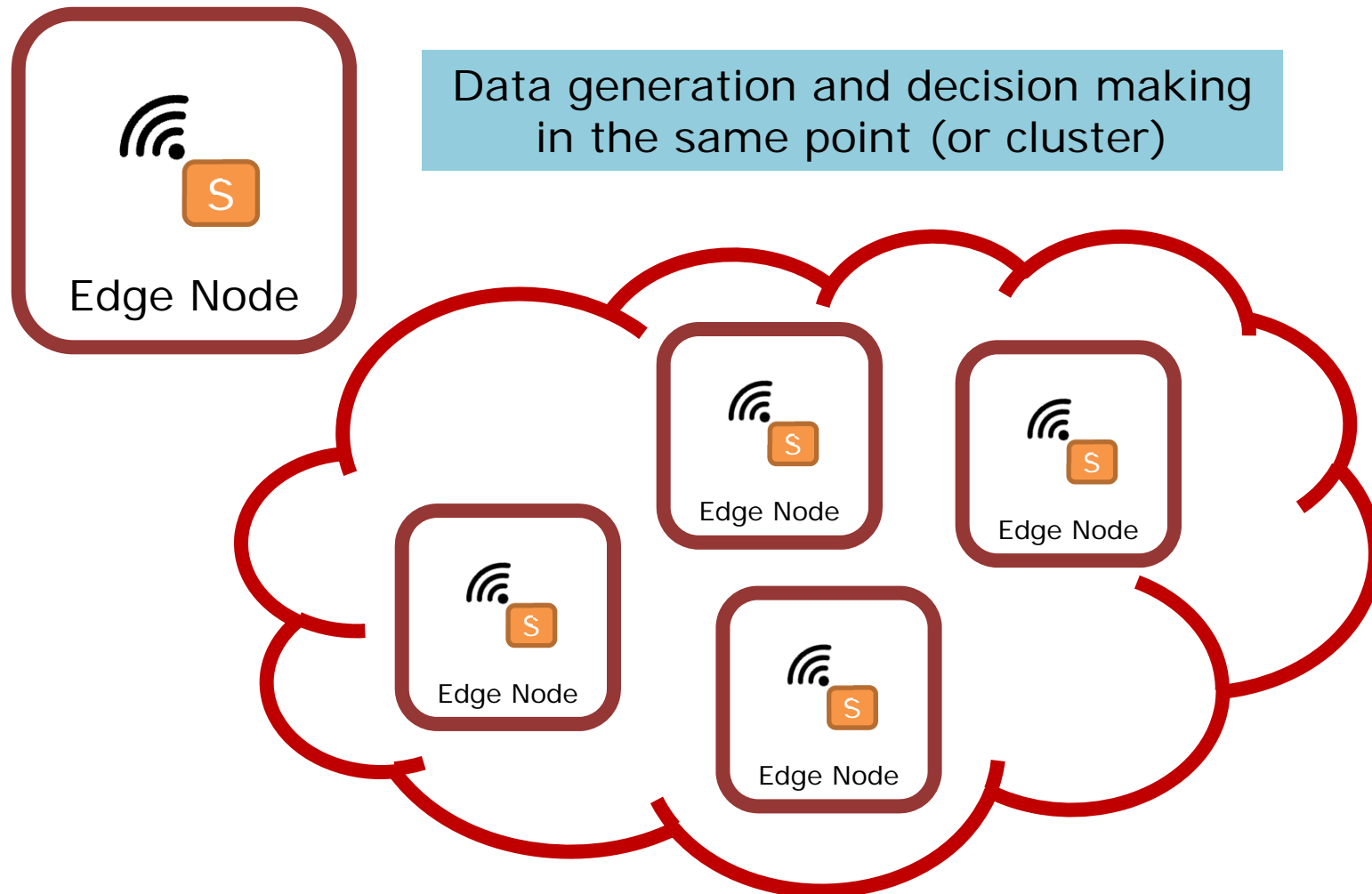
## Cloud



High Processing Resources  
Machine Learning  
Data Centers  
GPUs  
Patterns  
Analytics  
Statistics  
Big Data

## “Small data”, Edge computing

- Bring resources where data is generated
- Decrease latency
- Decrease data in the network



# IoT at CEI-UPM

## Modular edge node: The Cookie



<http://www.cei.upm.es/research/digital/wireless-sensor-networks/>

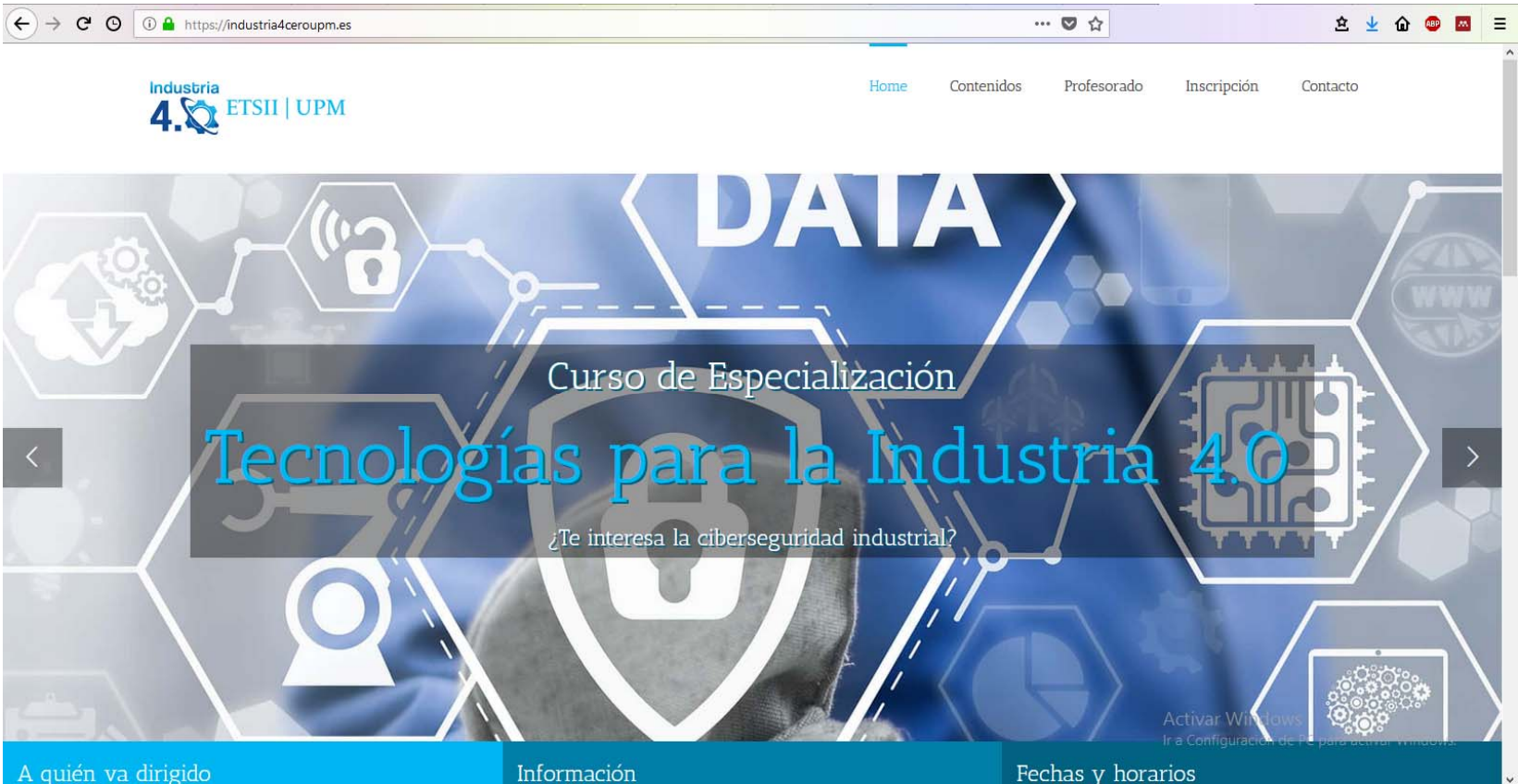


# At Universidad Politécnica de Madrid



**Specialized course on technologies for Industry 4.0**  
**Duration: 1 year (30 ECTS credits)**

**Specialized course on technologies for Industry 4.0**  
**Duration: 1 year (30 ECTS credits)**



<https://industria4ceroupm.es/>



# Thank You

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Electrónica  
Industrial



**POLITÉCNICA**

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