

Industry-Academia Collaborative Initiative of Human Resources Development and the Digitalisation of Manufacturing



独立行政法人国立高等専門学校機構

北九州工業高等専門学校

National Institute of Technology, Kitakyushu College



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Connected Industries and Smart Monozukuri Supporting Teams

What is “Monozukuri” ?

Monozukuri (ものづくり)

‘Production’ or ‘making of things’ in Japanese.
The Japanese term for ‘manufacturing’.

Smart Monozukuri (Manufacturing) Supporting Teams

- ❑ “Smart Monozukuri (manufacturing) Supporting Teams” was launched in 2016 (with 31 bases throughout Japan as of June 2019).
- ❑ The Supporting Team **nurtures** and **dispatches** supporting personnel who are familiar with the introduction of **business improvement, IoT and robots**.
- ❑ Aim to **provide SMEs with support** for the introduction of IoT and robots to address such issues as emerging labour shortages in regional areas and challenges in improving productivity



National Forum of Smart Monozukuri Supporting Organizations in October 2018

Smart Monozukuri Supporting Teams – Implementation Flow Diagram

NURTURE

Training at School

Former employees with expertise in production technology

+

Understanding of how to introduce IoT and robots

Personnel familiar with IoT and robots

+

Understanding of site improvement

Establishment of bases nationwide since 2016

DISPATCH

Smart Monozukuri Supporting Team

Receipt of consultations at the bases

Dispatch personnel to SMEs

RESULT

Reduced lead-time

- Keep in-process inventory to the minimum
- Reduce working flows
- Promote the nurturing of cross-trained workers
- Streamline works
- Create instructions for production

Prevents outflow of former employees to other countries

Departure from subcontracted production

Promotion of the utilisation of robots and IoT

Smart Monozukuri Supporting Teams – Robot Industry Promotion



"SDGs Future City"

Initiative of Kitakyushu City



What are SDGs?

- ❑ Sustainable Development Goals
- ❑ Set of 17 goals aiming to end poverty, to protect the planet
- ❑ Aim to achieve them by 2030



Introducing Kitakyushu City



Networks with 18 countries and 62 cities



Population: 940,460 (Aug. 2019)

Area: 491.95km²

GDP: 324 million USD (2016)

Main companies in Kitakyushu



Nippon Steel



YASKAWA
Electric Co.



TOTO



Mitsubishi
Chemical co.



TOYOTA
NISSAN



Mitsubishi
Material Co.

Kitakyushu's Problem Solving Initiative Timeline

PAST

Overcoming Pollution and International Cooperation

"We Want Our Blue Skies Back" campaign



Overcoming pollution through cooperation between industries, government, academia and citizens.



- Winner of **Global 500 Award**
- Winner of **UN Local Governmental Honours**

PRESENT

Promotion of a Future City

Kitakyushu Eco-Town (1997)



Eco-Model City (2008)



Future City (2011)



- Selected as a **Green City by OECD** (Paris, Chicago, Stockholm, Kitakyushu)
- Host of the **G7 Energy Ministerial Summit**

FUTURE

Development of a leading SDGs city



Enhance 'Future City' Activities



Develop a low-carbon energy base



International Environmental cooperation →
International Environmental Business



- Improve City Brand
- Disseminate Kitakyushu Model to the World

Kitakyushu SDGs Club

Partnership between members

Citizens

Interchange party
(Activity announcement)

Transmission of
information

Group (NPO)

Schools

Companies



Advice



Cooperation



Kitakyushu City SDGs meeting
[knowledgeable person meeting]

Kitakyushu city



Number of members

525

(Companies: 115, Groups: 85,
Schools: 193,
Citizens: 132)



A banner is set up in with the aim of creating the first "SDGs shopping street" in Japan

Kitakyushu City: SDGs Achievements

Winner of the 1st "Japan SDGs
Award"
(December 2017)



(Photo: Cabinet Public Relations Office)

Selected by the OECD to be "The
world's model city for promoting SDGs"
(April 2018)

First selected in Asia



Joint press conference

Selected as "SDGs Future City" and
"Local Government SDGs Model
Project"
(June 2018)

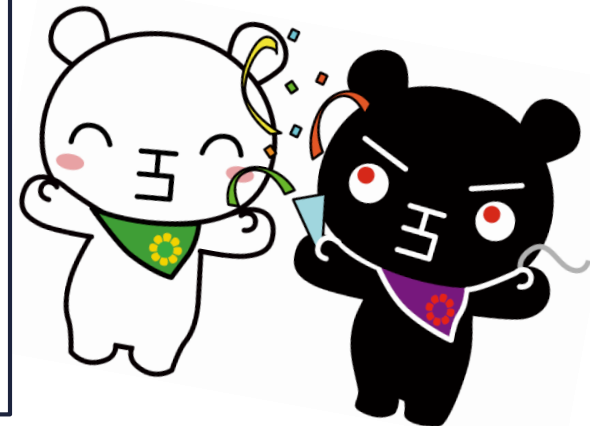


Mayor interview

The mayor takes office as chairman
of "local creation SDGs public-
private partnership platform" of
Japan
(August 2018)



Establishment general meeting



National Institute of Technology (KOSEN), Kitakyushu College



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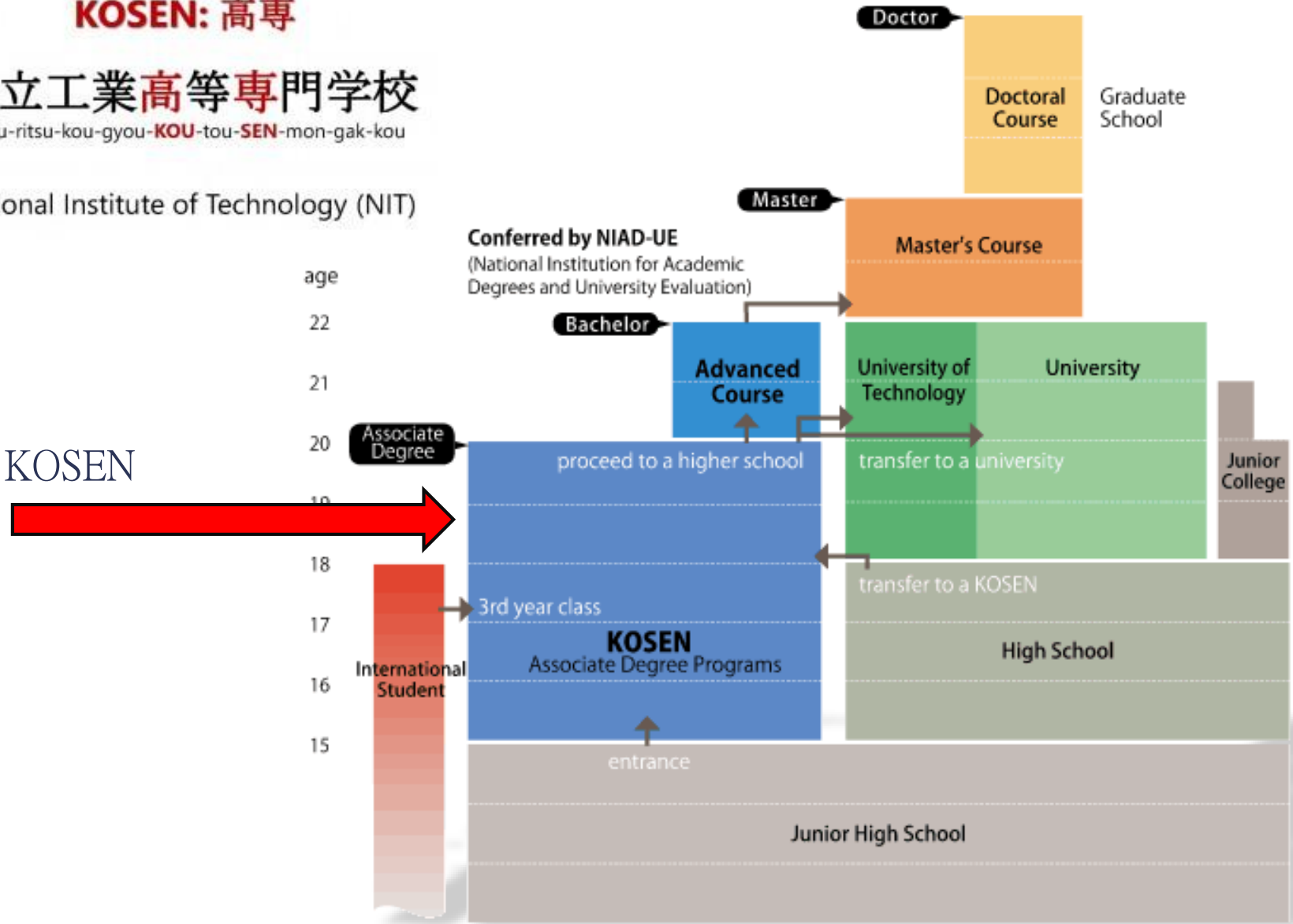
KOSEN: 高専

国立工業高等専門学校

Koku-ritsu-kou-gyou-**KOU**-tou-**SEN**-mon-gak-kou

National Institute of Technology (NIT)

KOSEN





OECD Reviews of Tertiary Education

JAPAN

Howard Newby, Thomas Weko,
David Breneman, Thomas Johanneson
and Peter Maassen

*“We, like countless other overseas evaluators, were impressed
by their management, quality and innovation.”*

About NIT, Kitakyushu College



Department of Creative Engineering

- Machine Systems Engineering Course
- Robotics and Mechatronics Course
- Electrical and Electronic Engineering Course
- Information and Systems Engineering Course
- Materials Chemistry Course



We are here

国立高専マップ

北海道地区

- 旭川高専
- 苫小牧高専
- 釧路高専
- 函館高専

東海北陸地区

- 富山高専 (射水・本郷)
- 石川高専
- 福井高専
- 岐阜高専
- 津沼高専
- 豊田高専
- 鈴鹿高専
- 鳥羽商船

中国地区

- 米子高専
- 松江高専
- 津山高専
- 広島商船
- 呉高専
- 大島商船
- 徳山高専
- 宇部高専

東北地区

- 八戸高専
- 秋田高専
- 一関高専
- 鶴岡高専
- 仙台高専 (広瀬・名取)
- 福島高専

関東信越地区

- 長岡高専
- 小山高専
- 茨城高専
- 長野高専
- 群馬高専
- 東京高専
- 木更津高専

四国地区

- 香川高専 (高松・詫間)
- 弓削商船
- 新居浜高専
- 阿南高専
- 高知高専

九州沖縄地区

- 北九州高専
- 久留米高専
- 大分高専
- 有明高専
- 佐世保高専
- 熊本高専 (熊本・八代)
- 都城高専
- 鹿児島高専
- 沖縄高専

近畿地区

- 舞鶴高専
- 明石高専
- 奈良高専
- 和歌山高専





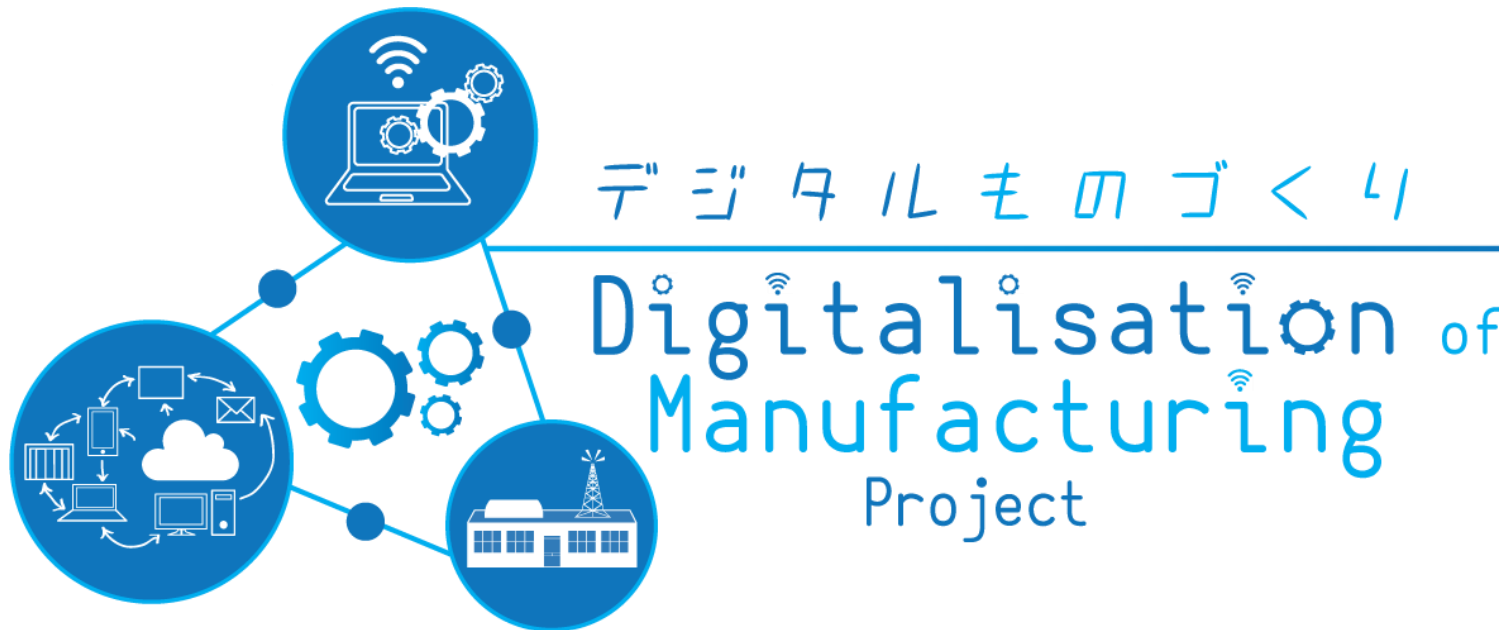
2016



2017

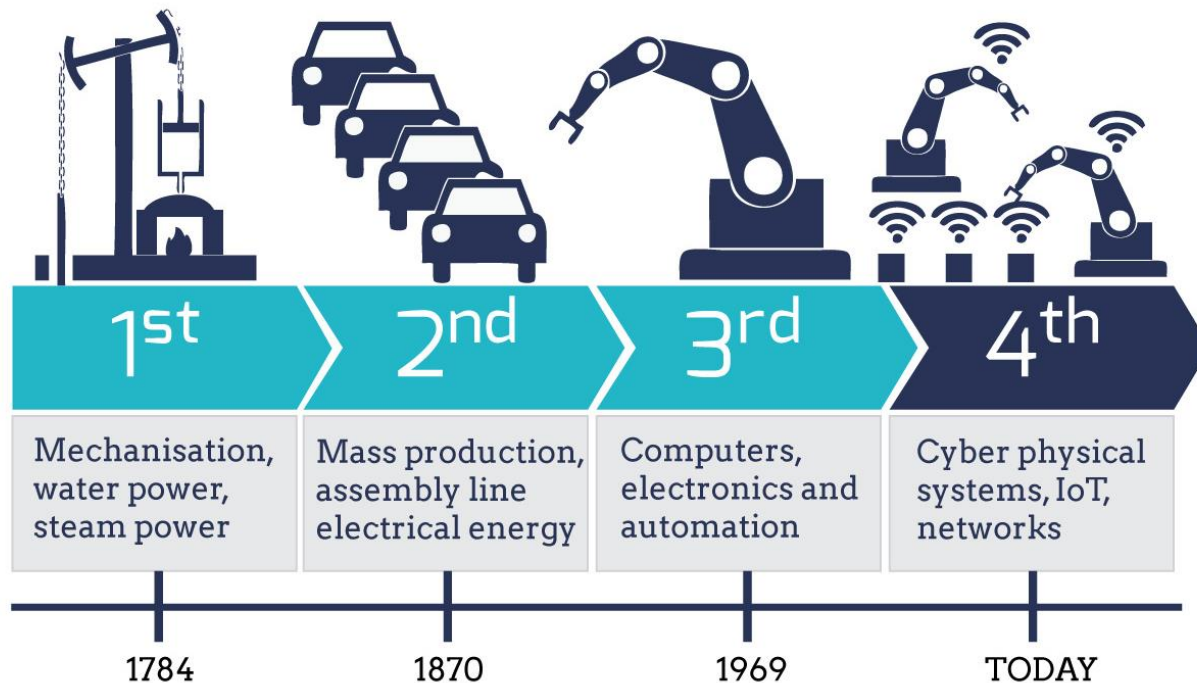


2018



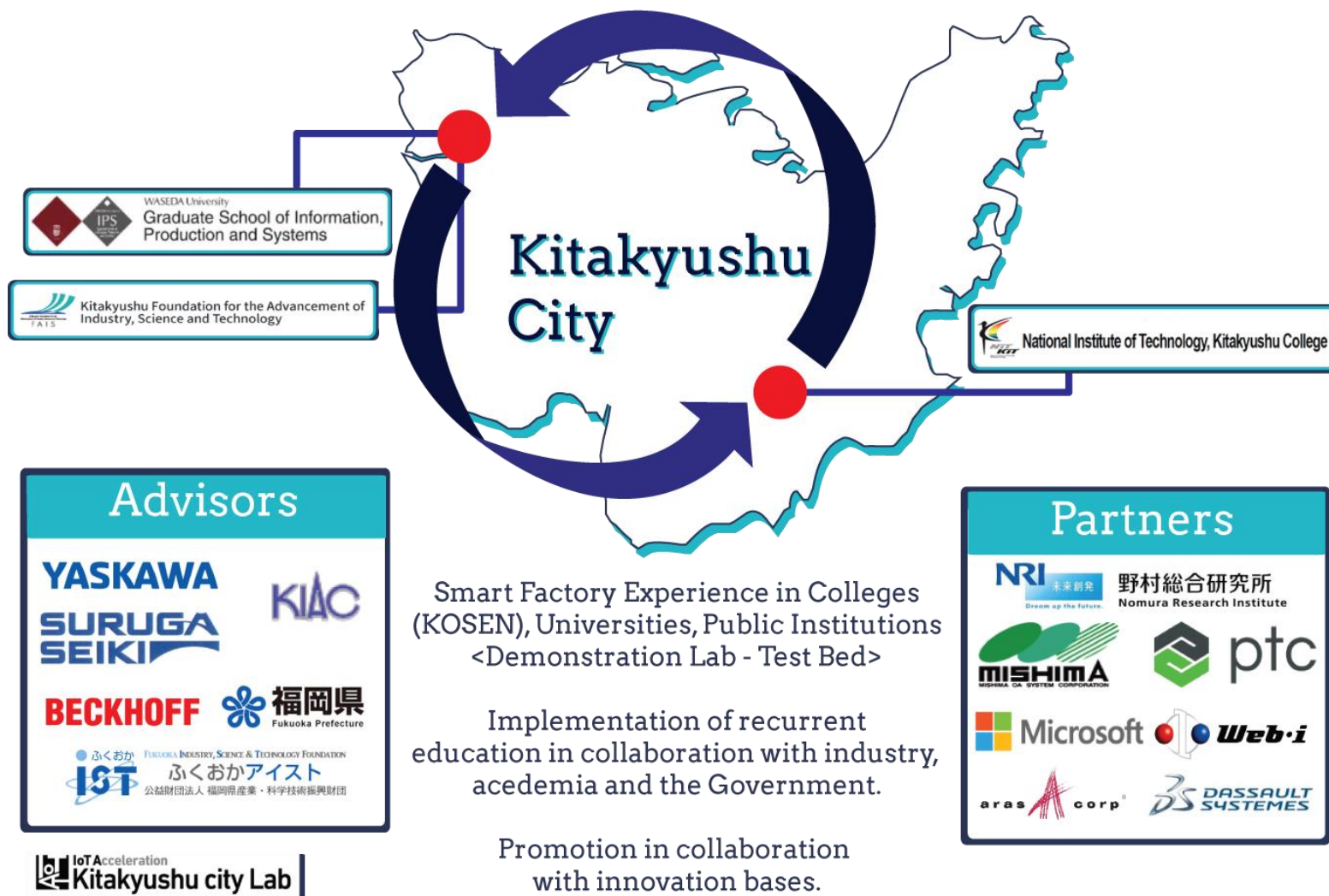
Industry 4.0

Industry 4.0 is the current and developing environment in which disruptive technologies and trends such as the Internet of Things (IoT), robotics, mixed reality (MR) and artificial intelligence (AI) are changing the way we live and work.



As these changes develop we are leading a project that aims to create a curriculum which promotes a sophisticated and innovative value chain for small and medium businesses in the manufacturing industry.

Project Promotion System



Business Structure Chart

[Project Leader]

Business Management, Recurrent Education Curriculum at College

National Institute of Technology in
Kitakyushu Department of Industrial
Design Engineering

Expert Panel (planned)

[Implementation Place]

Demonstration Lab/Test Bed

Monozukuri Centre

Joint
Venture

[Project Subleader]

Recurrent Education Curriculum Development

Graduate School of Information,
Production and Systems, Waseda University

[Project Promotion]

SME Support in Kitakyushu Area

Organisation for Promotion of Industrial
Science and Technology in Kitakyushu

[Advisor]

Education Curriculum Creation Support

Nomura Research Institute, Inc.

[Project Promotion] Promotion and deployment of
information to demonstration lab and overseas

Kyushu Foundation for the advancement of
Industry, Science and Technology Centre
Fukuoka City, Fukuoka Industry,
Science & Technology Foundation

[Technical Support]

Demonstration System Environment Setup
Academic Licence Provision

- Mishima OA Systems, Inc.
- Aras Japan Ltd.
- Web I Ltd.
- Dassault Systemes Ltd.
- Microsoft Japan Ltd.
- PTC Japan Ltd.

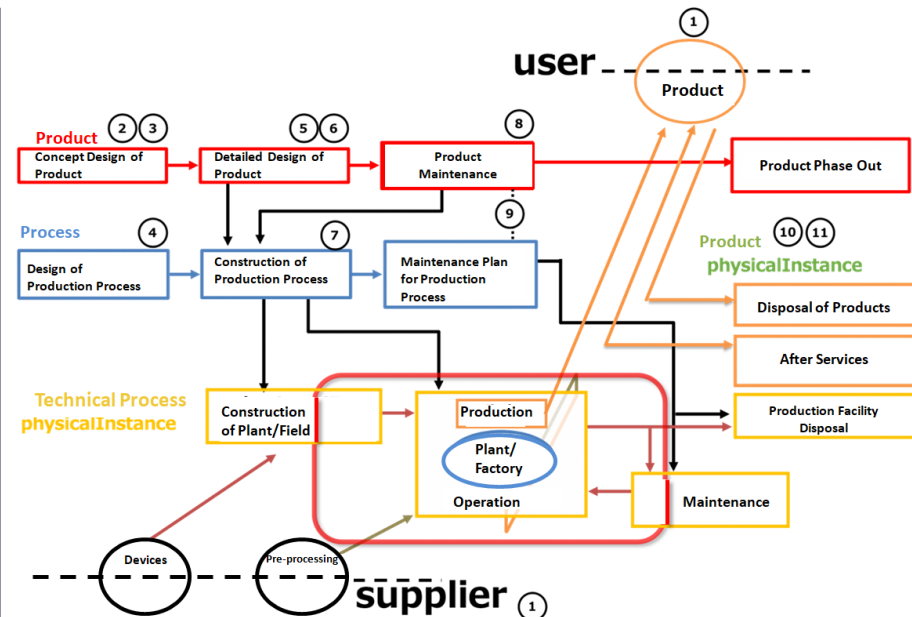
[Advisor] Cooperation Support

- Yaskawa Electric Corp.
- Suruga Seiki Ltd.
- Beckhoff Automation Ltd.

Conclusion

- ❑ Application of international standards
- ❑ Overall optimization
- ❑ Importance of education

No.	Curriculum
1.	An overview of IoT and Industry 4.0, inspired by your own problems.
2.	Order Management (Estimate/cost planning)
3.	Order Management (Delivery time response)
4.	Production Execution Perspective View/Performance Monitoring Cooperation with ERP, MES, Various Sensors and ERP, IoT Platform.
5.	Quality Control, Design of quality control process. The mechanism of lot tracing. Quality control of process design. History management and management using MES.
6.	Manufacturing plan management (product design - production design - manufacturing plan - progress management - change in delivery date - rescheduling)
7.	Use of project schedule application in project production system.
8.	Improve the efficiency of design work and shorten the time period by front-loading (tolerance simulation/shape search, etc.)
9.	The maintenance and management of products and equipment using cyber physical systems (CPS)
10.	Product design/production design and manufacturing site (About the integrated management of after market data.)
11.	Visualisation of management performance and agile adjustment of management plan.



Thank you for your kind attention.



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